

The process consist of:

Web preparation with existing system

Placing the condensed web onto the table and joining it to a new one

The calender compacts the web and permits to have a good junction.

The cutting unit permits to trim properly the material at a certain width
Max working width 600 mm.

Then, the material passes over the weighing device and it enters directly into the rolling machine

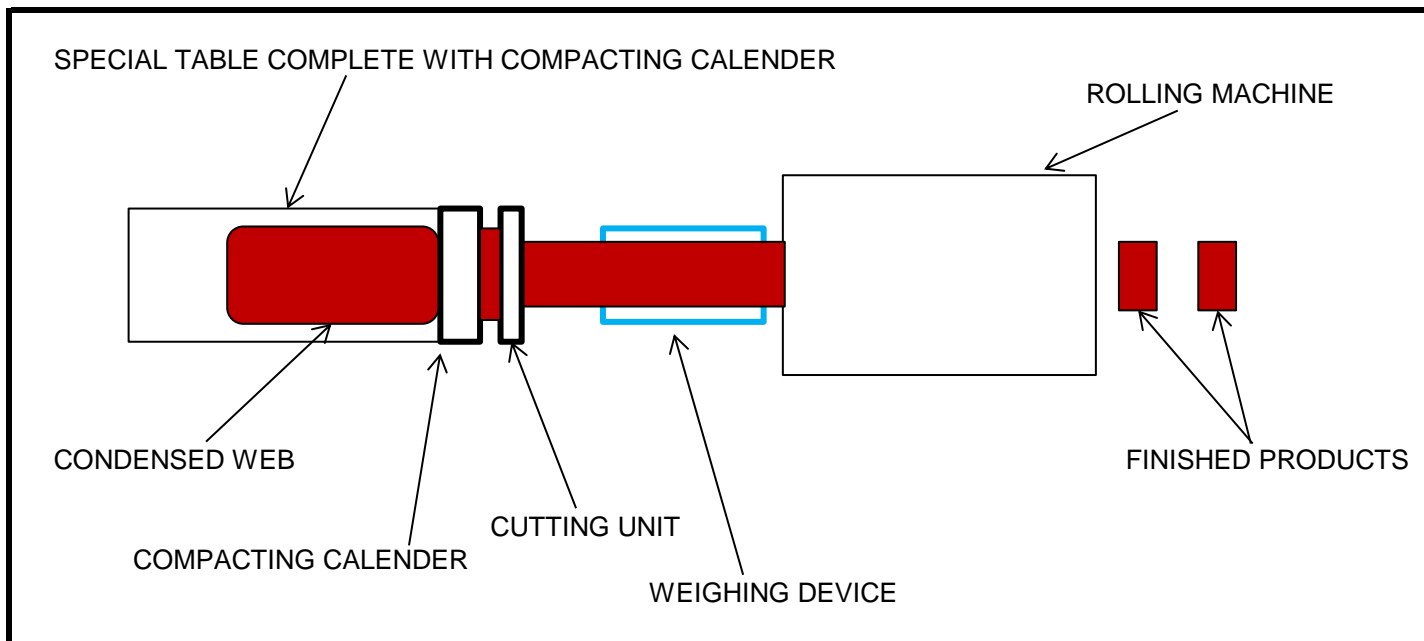
The weighing device checks the real weight of the material and gives the command to cut the material at right length.

The rolling machine rolls up the cotton and inserts the interleaving paper if necessary

The operator takes out the finished roll, fixes the paper with suitable tape or glue

The cutting of the rolls remains manual with your existing system.

On request we can supply also the rolls cutting machine.



NOTES: The production speed depends on the capacity of feeding the table by the operators.